

Congratulations on your purchase of a HPSC off-road accessory! We are thrilled you have chosen our Canadian designed and manufactured product; all of our suppliers are based in Canada with most of them being right here in Calgary, AB.

BEFORE YOU START

The HPSC Traction Board Pin Mounts (MaxTrax MK II Mounting Pins ***sold separately***) are designed to mount work with the HPSC roof racks. This product uses hardware suitable for 10-series aluminum extrusions, so while it is likely to fit numerous aftermarket roof rack products it is not guaranteed that they will fit anything other than HPSC items, please see below. HP Steel Co. Ltd. does not warranty our products if they are used with any other manufactures products, unless otherwise noted.

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Your new traction board pin mount system has been supplied with the hardware listed below, and is designed to allow you to mount them either across or longitudinally on your HPSC roofrack/bedrack. MaxTrax MKII Pin Mounts are ***sold separately***.

8x 1/4x20 countersunk bolts 

8x Heavy-Duty T-slot Nuts 

IMPORTANT: Heavy-Duty T-slot nuts are intended to work with HPSC Cross Bars and may not work with other rack systems. Ensure that the flat side is facing OUTWARD from the center (Fig. 1) of the cross bar. Do not force the T-slot nuts into the extrusion openings.

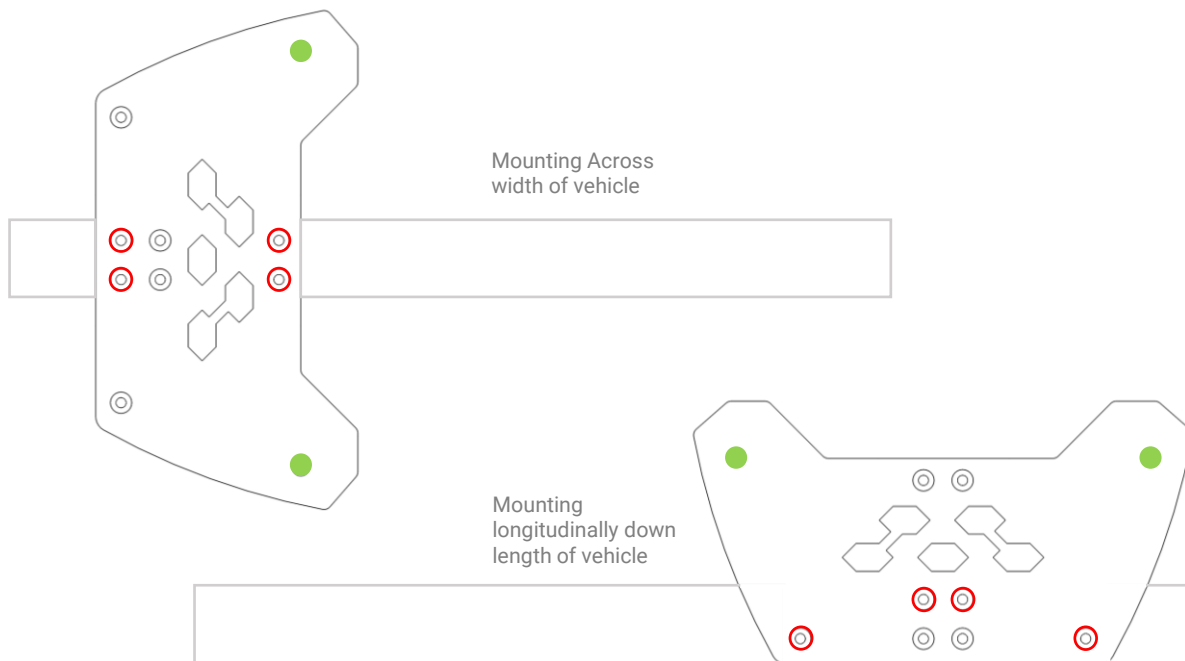
Fig. 1



Install MaxTrax MKII Pin Mounts (***sold separately***) in location shown in **GREEN** below.

Place 4 1/4x20 countersunk bolts in the HPSC pin mount plate, see Fig. 2 for recommended locations depending on mount orientation.

Fig. 2



Thread T-slot nuts onto previously inserted 1/4x20 bolts, completing 1 full turn of the t-slot nut so that the nut is on the bolt, but sufficiently loose to be able to slide the HPSC Traction Board Pin Mount plate on the cross bar (Fig. 3). Line up and insert T-slot nuts into cross bar channels, either from end of cross bar or through slots on the face of the bar.

Fig. 3



Your HPSC roof rack comes with specifically designed cross bar locations to accommodate longitudinal mounting of the HPSC Traction Board Pin Mounts (Fig. 4). If mounting across the vehicle or on the HPSC Honey Zipper roof rack without using the recommended location, the spacing from the center of the pin holes needs to be 830mm (Fig. 5) to accommodate MaxTrax MKII boards (***sold separately***).

Fig. 4

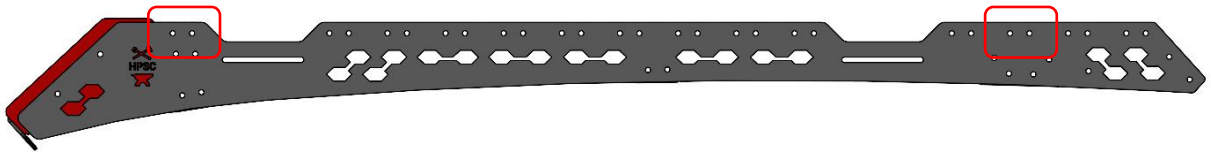
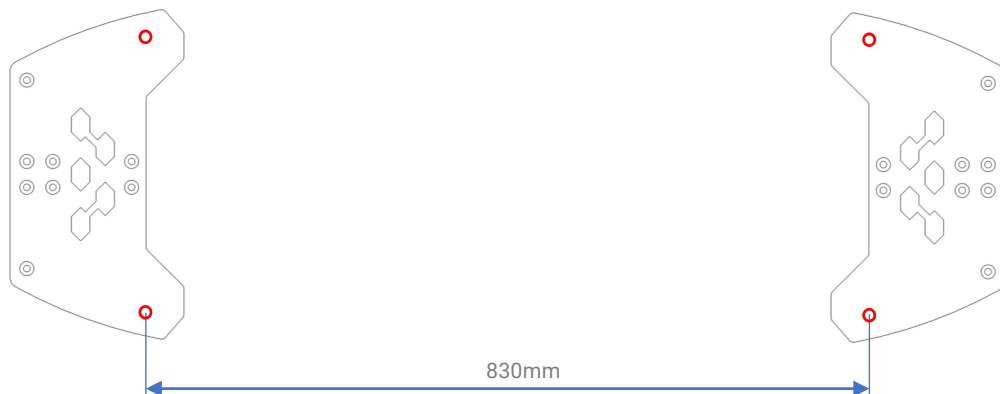


Fig. 5



Test spacing by firming up (but not tightening completely) bolts so they are seated in the HPSC Traction Board Pin Mounts. Install MaxTrax MKII Boards to verify fitment and adjust accordingly, then remove traction boards and tighten bolts to 30in-lbs. Check that the bolts are tightened periodically to endure product performance.

Congratulations! You have completed the installation, share your rig with us on Instagram: @hpsteelco



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